



DESCRIPTION

Highly filling, insulating, two-component primer resistant to solvent tempering and improves the adhesion of the finish.

FIELD OF USE

CARFILLER is suitable for new and / or old automotive and industrial bodywork funds.
Also for substrates exposed to corrosion.

CHEMICAL BASIS

Polyurethane lacquer, based on hydroxylated acrylic resin with high weather resistance.

GENERAL CHARACTERISTICS

High filling power, allowing a good filling of funds, Quick drying and easy sanding.
Improves corrosion resistance and insulating power.

PHYSICAL PROPERTIES

- Relative density : 1.58 ± 0.05 .
- Dry extract weight : $76 (\%) \pm 2$.
- Dry extract vol: $43 (\%) \pm 2$.
- Color: Beige and gray.
- Spreading-rate : $8 \text{ m}^2/\text{L}/60 \mu\text{m}$

APPLICATION DETAILS FOR USAGE

- Mixing ratio: 4: 1 (Primer: Hardener) Application
- viscosity (DINCUP 4mm 20 ° C): 20-22 Sec (dilution up to 10% of C3)

COV INFORMATION

UE limit value of this product (category II B.c) 540 g / l.
This product contains a maximum of 540 g / l COV.

PACKAGING

0.5 L, 1 L.

DRYING TIME

| DRYING TIME | |
|--|-----------------------------------|
|  | Evaporation time at 20°C 5-10 min |
|  | Drying time at 20 ° C 4h |
| | Pot life at 20 ° C 1h |

CONDITIONS AND METHODS OF APPLICATION

| | Opening pistol (mm) | Spraying pressure (bars) |
|---|----------------------------------|---------------------------|
|  | Gravity pistol 1.3-1.8 | 3.0-3.5 |
|  | Pistolet aspiration 1.4-1.8 | 3.0-3.5 |
| | HVLP 1.3-1.8 | according to manufacturer |
| | HE 1.2-1.8 | according to manufacturer |
|  | Number of coats / Thickness (µm) | 1-3/60-180 |

STORAGE

The product can be stored for up to 1 year under good storage conditions away from sunlight and frost in its original closed packaging. It is nevertheless recommended to shake the product before use.

HEALTH & SAFETY

Health and safety information and precautions for use are detailed in the safety data sheet N °165.

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N.B : The purpose of this technical data sheet is to provide information on the properties of our product. The information contained therein is based on our current knowledge of tests carried out with a constant concern for objectivity according to the conditions of use in accordance with standards or DTU in force; However, the information cannot replace an appropriate description and the state of the funds to be painted.
This descriptive technical sheet cancels and replaces any sheet relating to the same product. The above technical data does not imply acceptance of the guarantees. Close the pot tightly after use. Help preserve the environment by not disposing of waste in the drains or household waste. Please return your empty jar to a recycling center. For your unused product, please contact your local authorities for information on disposal and collection.

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